

1. A method of forming metal silicide on regions of a metal oxide semiconductor field effect transistor (MOSFET) device, comprising the steps of:
  - providing a MOSFET device on a semiconductor substrate comprised with a conductive gate structure on an underlying gate insulator layer and with a heavily doped source/drain region located in an area of said semiconductor substrate not covered by said conductive gate;
  - forming an interlayer material on said MOSFET device;
  - forming a metal layer on said interlayer material;
  - performing an anneal procedure to form said metal silicide on said heavily doped source/drain region and on top surface of said conductive gate structure, while forming a layer comprised of said metal layer and said interlayer material on insulator spacers located on sides of said conductive structure; and
  - removing said layer comprised of said metal layer and said interlayer material from insulator spacers.
2. The method of claim 1, wherein said gate insulator layer is a silicon dioxide layer obtained via thermal oxidation procedures at a thickness between about 10 to 100 Angstroms, or said gate insulator layer can be a high k dielectric constant (high k) layer, with a dielectric constant greater than 4.
3. The method of claim 1, wherein said conductive gate structure is a polysilicon gate structure at a thickness between about 500 to 3000 Angstroms.

4. The method of claim 1, wherein said conductive gate structure is comprised with a width between about 0.01 to 10  $\mu\text{m}$ .
5. The method of claim 1, wherein said insulator spacers are comprised of silicon oxide or silicon nitride, at a thickness between about 200 to 1500 Angstroms.
- 5 6. The method of claim 1, wherein said heavily doped source/drain region is formed at a depth between about 200 to 2000 Angstroms in said semiconductor substrate.
7. The method of claim 1, wherein said interlayer material is comprised of titanium.
8. The method of claim 7, wherein said titanium layer is obtained at a thickness between about 10 to 15 Angstroms, via atomic layer deposition (ALD) procedures.
- 10 9. The method of claim 1, wherein said metal layer is a nickel layer obtained via physical vapor deposition procedures at a thickness between about 50 to 500 Angstroms.
10. The method of claim 1, wherein said anneal procedure is a rapid thermal anneal (RTA) procedure, performed at a temperature between about 250 to 700° C.

11. A method of forming nickel silicide on regions of a MOSFET device, comprising the steps of:
- providing a MOSFET device on a semiconductor substrate comprised with a polysilicon gate structure on an underlying silicon dioxide gate insulator layer, with insulator spacers on sides of said polysilicon gate structure, and with a heavily doped source/drain region located in an area of said semiconductor substrate not covered by said polysilicon gate structure or by said insulator spacers;
  - forming a titanium interlayer on said MOSFET device;
  - forming a nickel layer on said titanium interlayer;
  - performing a rapid thermal anneal (RTA) procedure to form said nickel silicide on said heavily doped source/drain region and on top surface of said polysilicon gate structure, while forming a nickel - titanium layer on said insulator spacers; and selectively removing said nickel - titanium layer from insulator spacers.
12. The method of claim 11, wherein said silicon dioxide gate insulator layer is obtained via thermal oxidation procedures at a thickness between about 10 to 100 Angstroms.
13. The method of claim 11, wherein said polysilicon gate structure is comprised with a thickness between about 500 to 3000 Angstroms.
14. The method of claim 11 wherein said polysilicon gate structure is comprised with a width between about 0.01 to 10  $\mu\text{m}$ .

15. The method of claim 11, wherein said insulator spacers are comprised of silicon oxide or silicon nitride, at a thickness between about 200 to 1500 Angstroms.
16. The method of claim 11, wherein said heavily doped source/drain region is formed to a depth between about 200 to 2000 Angstroms in said semiconductor substrate.
- 5 17. The method of claim 11, wherein said titanium interlayer is obtained at a thickness between about 10 to 15 Angstroms, via atomic layer deposition (ALD) procedures.
18. The method of claim 11, wherein said nickel layer is obtained via physical vapor deposition procedures at a thickness between about 50 to 500 Angstroms.
19. The method of claim 10, wherein said RTA procedure is performed at a  
10 temperature between about 250 to 700° C.

20. A method of forming nickel silicide on regions of a MOSFET device featuring a titanium interlayer obtained via atomic layer deposition procedures, wherein said titanium interlayer is used to optimize nickel silicide formation, comprising the steps of:
- 5        providing a MOSFET device on a semiconductor substrate comprised with a polysilicon gate structure on an underlying silicon dioxide gate insulator layer, with insulator spacers on sides of said polysilicon gate structure, and with a heavily doped source/drain region located in an area of said semiconductor substrate not covered by said polysilicon gate structure or by said insulator spacers;
- 10       performing said atomic layer deposition procedure to form said titanium interlayer on said MOSFET device, with said titanium interlayer formed at a thickness between about 10 to 15 Angstroms;
- forming a nickel layer on said titanium interlayer;
- performing said rapid thermal anneal (RTA) procedure to form said nickel silicide on
- 15       said heavily doped source/drain region and on top surface of said polysilicon gate structure, while forming a nickel - titanium layer on said insulator spacers; and
- selectively removing said nickel - titanium layer from insulator spacers.
21. The method of claim 20, wherein said silicon dioxide gate insulator layer is
- 20       obtained via thermal oxidation procedures to a thickness between about 10 to 100 Angstroms.

22. The method of claim 20, wherein said polysilicon gate structure is comprised with a thickness between about 500 to 3000 Angstroms.
23. The method of claim 20, wherein said polysilicon gate structure is comprised with a width between about 0.01 to 10  $\mu\text{m}$ .
- 5      24. The method of claim 20, wherein said insulator spacers are comprised of silicon oxide or silicon nitride, at a thickness between about 200 to 1500 Angstroms.
25. The method of claim 20, wherein said heavily doped source/drain region is formed to a depth between about 200 to 2000 Angstroms in said semiconductor substrate.
26. The method of claim 20, wherein said nickel layer is obtained via physical vapor  
10      deposition procedures at a thickness between about 50 to 500 Angstroms
27. The method of claim 20, wherein said RTA procedure is performed at a temperature between about 250 to 700° C, with a preferred temperature between about 300 to 450° C.